



1. Pre-drill and countersink all screw holes
2. Use Titebond II or II or similar permanent wood glue
3. Belt sander/shaper used for bottom radius curve
4. .25" radius on ends of bracket that will hold Track Rails
5. 2.5" Woodscrew
6. 1.625" wood screw
7. #10X1.5" metal screw with countersink head
8. Use clear polyurethane to finish - at least 2 coats
9. For the intercostal spacing (5/8"-9/16"), 3 pieces of .1875" (3/16") pieces of plywood can be laminated together or section of .75 plywood can be ripped to the proper width
10. All screw locations as approximat and can be adjusted.

